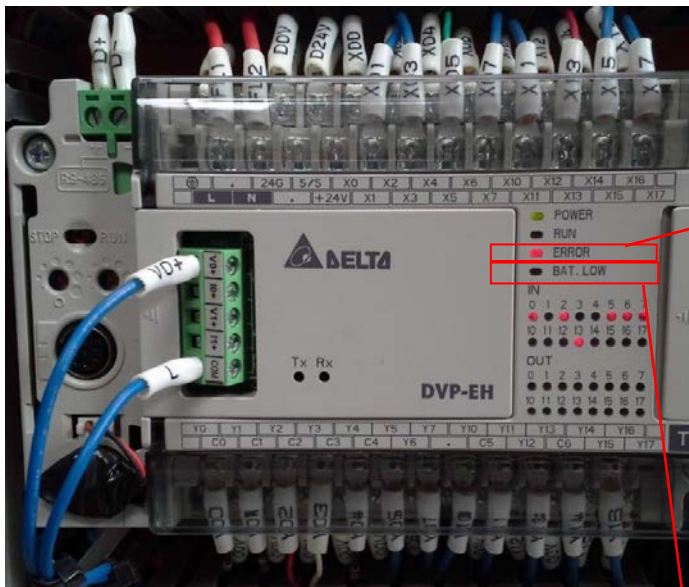


機型	1020PD~1640PD	珣睿 出機日期	11/7/2011	珣睿 連絡人	葉上煒
出機序號 /機號	E1TAA0277/S2500226	ACER 出機日期	2011/12月	ACER 聯絡人	張小姐
故障原因	BAT. LOW 檢查確認是否程式遺失 Checking if parameters are lost!				



COM2連線異常，人機無法正常通訊! When error message is shown as photo, PLC is not commucating with machine.

1、確認PLC主機上的燈號 Checking PLC's lights



PLC主機如果出現ERROR燈

* PLC主機程式遺失 → 用程式備份器復原程式

If the "error" on PLC unit is on, parameters of the PLC are lost. Customer must use back up parameters code writer to write the program back onto the PLC unit.

如是PLC主機故障要換PLC主機，則會建議還是買程式備份器，主要想法是2-3年後如出現一樣的問題，可以快速解決 If the PLC unit is damaged, it is recommended to purchase the PLC unit and the code writer unit to avoid issues two to three years from now. And problem can be solved immediately!

PLC主機如果出現BAT.LOW燈 This light will be on if the PLC unit's "BAT LOW" is on.

* 主機電池沒電，建議更換台達原廠電池，避免自行焊接發生問題。 When PLC's battery is out, please replace with Delta brand's original battery. This is to avoid the compatibility problem.