



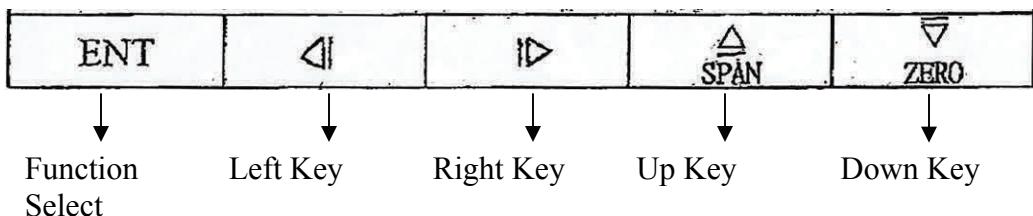
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E-MILL 3VK RPM GAUGE ADJUST PROCEDURE



High Range Adjustment:

Adjusting RPM Gauge Procedure

Password
(no password)

Program #

0

Press ENT → P. Code → ENT → dSPL1 → ENT →

Using the ENT key press 2222 then After high range program
press ENT.

High range low speed indicator High range high speed indicator
4500

dSPL1 → ENT → dSPH1 →

Push the Up and Down key at
the same time, then exit

Low Range Adjustment:

Adjusting RPM Gauge Procedure

Program #	Low range low speed indicator	Low range high speed indicator
	522	
0		
ENT → dP2 → ENT →	dS2L1 → ENT →	dSPH1 →

Using the ENT key press 522 then
press ENT.

After low range program

Push the Up and Down key at
the same time, then exit

The Digital Gauge Zero Reset Procedure

Take off the cap. It will show the five buttons. Press ENT 3X then it will indicate dSPL1. For example, if the digital indicator shows “3”, enter number “-0003”, (change positive to negative) if the number is “-3”, then enter “0003”. Press the Up and Down key at the same time, then exit.

Digital display after removing cap

