## Fanuc OiMC Controls features

## BDT (Block Skip)

- A. When pressed this button, the light will be on, on the program, this program has a backslash "/" in front of it, this program will not execute.
- B. Push the button and the light will be off. The program will be executed with backslash "/" in front of it.

## M01 (Optional Stop)

- A. Push the button, the light is on. The program will stop at this line of the program with the M01 command. Push the execute button (green button) again, the program will continue to execute.
- B. Push the button again, the light will be off. The program will execute with M01 command.

## APO M30 (Auto Off)

Push this button, the light is on. The power will Auto Off when program reach M30 Command.

0 陳進和 400×250 A3 0 Y + 1x31.2 T 4 WERGENCY Y30.0 X20.0 Janey 7 1 Miles. STOP + X30.7(O -7 Y30.1 0 X31.1 O 14 -< 0 1 M × 0 730.40 SBK Y31.3(O X32.7 Y31.4 O DRN Y31.6 AX31.3 FX31.4 BX31.5 \$ O & ~ Ţ W X31.1(O -D- O-O MI F2 F/1 Y30.7(O **₽ O**₹-OI ADD. MILDO ORCH YSIZO GW 31.7 O RESET Y31.4O STOP □D// xaao □Do 3 M Og G 3 хэаы О ссw хэ2.1 СДД O₹-95.10,11 2000 07322 AXX33.2 FX33.3 BXX33.4 EXX33.5 CXX33.6 PERM ACT OFFICE ACT STATES PROPERLY Y33.4 | ○ FORWID|Y33.3 | ○ BACK | Y33.2 | ○ BLOW | X35.1 | -00 | X35.2 | 00 | X35.3 | \_] = X35.4 XH X35.5 XH X36.6 XH X35.4 X36.6 XH 0323 3 05 AX34.0 FX34.1 () 100 4TH Og-HSS.0 C LIGHT

7

330

14-HLV30.3
13-11-HB
11-HB
10-HBV
9-HBV
9-HBV
11-HB
10-HBV
9-HBV
11-HB
10-HBV
9-HBV
11-HB
10-HBV
9-HBV
11-HB
10-HBV
11-HB
10-HBV
9-HBV
11-HB
11-H

AXX34.2 FX34.3 BX34.4

- S

O 약

N APO

12. Aug. 2017 - 51 Nivect - 07 11/51/ 80 day Jag - most

0

% ∏

100

1110

No. 8081 P. 2/2 == 52