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PROCEDURE TO ADJUST 3VS MILLING MACHINE CROSSFEED LEADSCREW BACKLASH

1. Move table forward towards front.



2. Take out handle.



3. Put back handle with key.



4. Loosen the 4 screws.



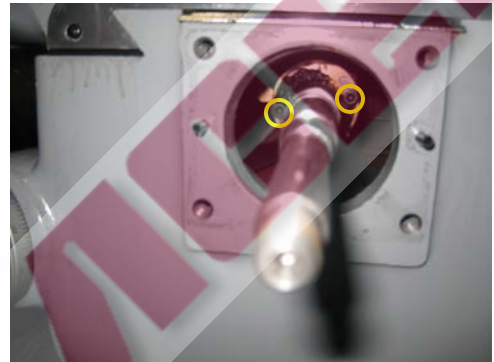
5. Lock table.



6. Turn handle clockwise. Take out handle and bracket.



7. Loosen or tighten two screws a little bit.



7. Tap the hole a little bit, retighten. Use trial and error to adjust backlash.

