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PROCEDURE FOR NOISE REDUCTION FOR THE VMC2240XL

1. Take off the cover of the ATC (Automatic Tool Changer).



2. You can see the ATC without the cover.



3. You will see the Cam Shaft (an area with grease on the upper left side of the ATC).



4. Put some more grease evenly on the Cam Shaft area.



5. Check for motor noise by running the motor forward and reverse.

