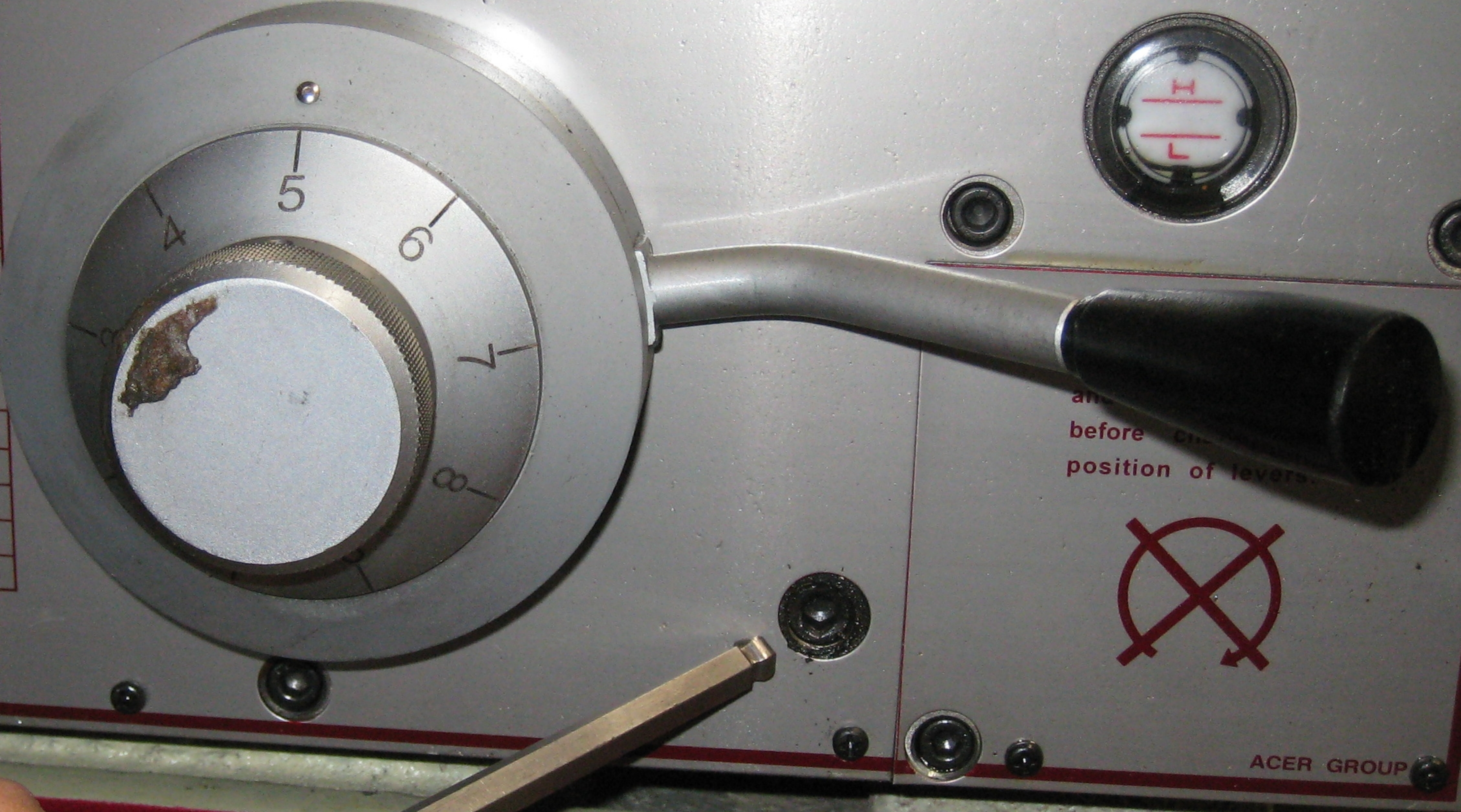




**To drain oil in the Headstock,  
unscrew this screw.**

**To drain oil in the Gearbox,  
unscrew this screw.**

FEEDS mm/rev.									
M (~~~~)									
	1	2	3	4	5	6	7	8	9
C	0.40	0.45	0.48	0.50	0.55	0.58	0.60	0.65	0.70
D	0.20	0.22	0.24	0.25	0.28	0.29	0.30	0.32	0.35
C	0.10	0.11	0.12	0.13	0.14	0.15	0.15	0.16	0.18
D	0.05	0.05	0.06	0.06	0.07	0.07	0.08	0.08	0.09
FEEDS inch /rev.									
M (~~~~)									
	1	2	3	4	5	6	7	8	9
C	.016	.018	.019	.020	.022	.023	.024	.026	.028
D	.008	.009	.010	.010	.011	.012	.012	.013	.014
C	.004	.004	.005	.005	.006	.006	.006	.007	.007
D	.002	.002	.002	.003	.003	.003	.003	.004	.004



and  
before  
position of levers.



ACER GROUP