

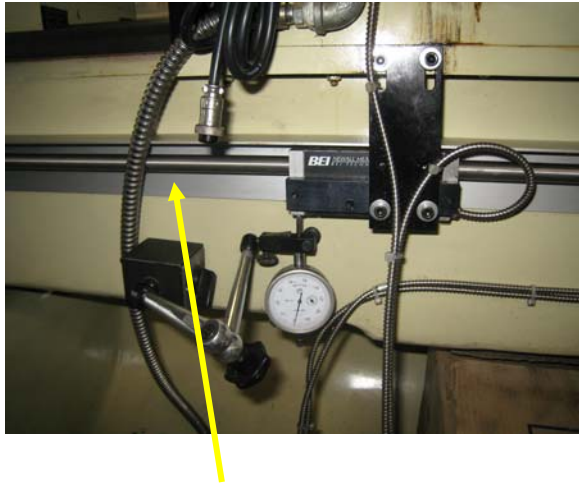
PROCEDURE TO INSTALL SCALE ON 17” SERIES LATHE



1. Drill and enlarged two bottom holes and install reader head bracket.



2. Use indicator to align the reader head.

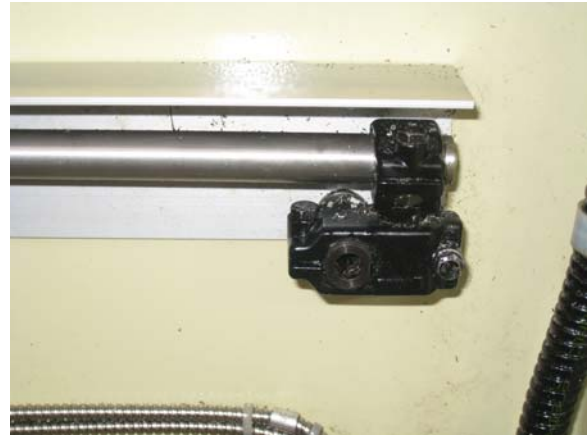


3. Insert scale.

4. Install both sides of the holding bracket.



Left

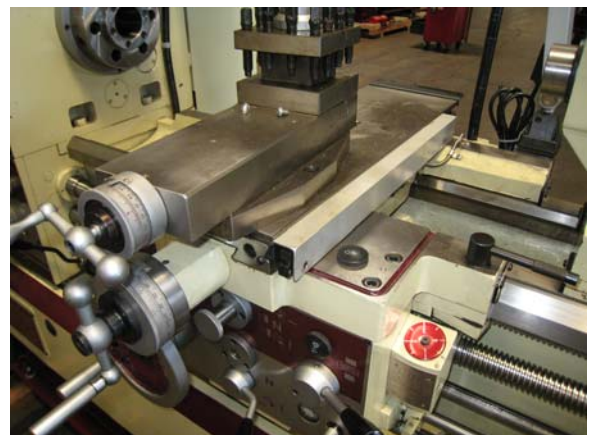


Right

5. After you install the holding bracket, take out the holding bracket and install the chip cover and reinstall the holding bracket. Make sure everything is level (holding bracket and reader head.)



6. Use indicator to align reader head. Make sure reader head and holding bracket is not too high. If it is too high, the chip cover will be higher than the table. Make sure the chip cover is lower than the compound slide.



It should look like this:

