



Springwood Industrial, Inc.  
1062 N. Kraemer Place  
Anaheim, CA 92806  
Tel: 714-632-9701 Fax: 714-632-9730  
<http://www.aceronline.net>

[info@acergroup.com](mailto:info@acergroup.com)

Klim Industrial, Inc.  
244 N. Randolphville Road  
Piscataway, NJ 08854  
Tel: 732-752-9100 Fax: 732-752-9101  
<http://www.aceronline.net>

[acer\\_klim@yahoo.com](mailto:acer_klim@yahoo.com)

## PROCEDURE TO REPLACE COLLET ALIGNMENT SCREW

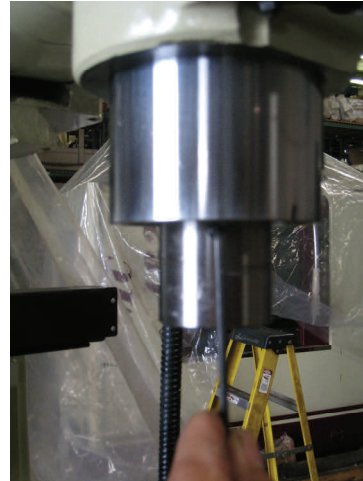
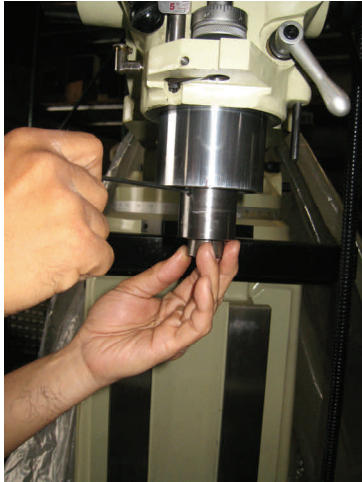
1. Before replacing the collet alignment screw, use a pencil to mark a line on the quill and its nose piece.



2. Loosen the set screw, turn the nose piece **clockwise** (See from bottom). Use a spanner wrench to take off the nose piece.



3. Loose the alignment screw inside spindle and replace a new one.



4. Stick in collet and tighten alignment screw until tight. Then loosen the collet slot 1/2 revolution on alignment screw.

5. Tighten counterclockwise on spindle nose (left hand thread).