

ACER Group

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The parameter for YASKAWA 616G5(220V class 3HP) WITH braking resistor.

Accel Time1	C1-01=3.0Sec
Decel Time1	C1-02=3.0Sec
Accel Time4	C1-07=1.0Sec
Decel Time4	C1-08=1.0Sec
Fast Stop Time	C1-09=7.0Sec
Accel/Decel time switch Frequency	C1-11=60Hz
Input Voltage	E1-01-01=230Vac
Max Frequency	E1-04=160Hz
Max Voltage	E1-05=230Vac
Mid Voltage	E1-08=12.6 Vac
Mm Voltage	E1-10=2.3Vac
Base Voltage	E1-13=230Vac
Motor Rated FLA	E2-01=9.00A
Motor Selection	E1-02=1
Motor Rated Slip	E2-02=0.71Hz
No-load Current	E2-03=5.17A
Term Resistance	E2-05=1.084
Saturation Comp1	E2-07=0.44
Saturation Comp2	E2-08=0.68

Stall Prevention Selection
during Decel L3-04=0

Local/Remote Key O2-01 =Disable

To check constant that have been change from the factory setting are set, Go to MENU ->Modified Constants, the parameter is for ACER EVS mill only.