

ACER Group

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The parameter for YASKAWA 61 6G5(440V class 3HP) WITHOUT braking resistor.

Accel Time	C1-01=8.0Sec
Decel Time	C1-02=7.0Sec
Fast Stop Time	C1 -09=7.0Sec
Input Voltage	E1-01=460Vac
Max Frequency	E1-04=160Hz
Max Voltage	E1-05=460Vac
Mid Voltage	E1-08=25.3Vac
Mm Voltage	E1-10=4.6Vac
Base Voltage	E1-13=460Vac
Motor Rated FLA	E2-01=4.50A
Motor Rated Slip	E2-02=1 .03Hz
No-load Current	E2-03=2.56A
Term Resistance	E2-05=4.827
Saturation Comp1	E2-07=0.44
Saturation Comp2	E2-08=0.68
Local/Remote Key	O2-01=Disable

To check constant that have been change from the factory setting are set, Go to MENU ->Modified Constants, the parameter is for ACER EVS mill only.