

Editing using cut and paste



This section will deal with copying, pasting and other editing features.

Copying portions of programs and inserting them into another program.

Press **F2** **Program**

Press **F2** **Create**

Type program name 012.

Press **F4** **Edit**

```
1 Dim Abs  
2 Tool# 1  
3 BasicDrill ZDepth -0.1250 StartHgt 0.1000 Feed 12.0  
4 <End Of Program>
```

Start writing program as above.



Softkeys will appear as above press

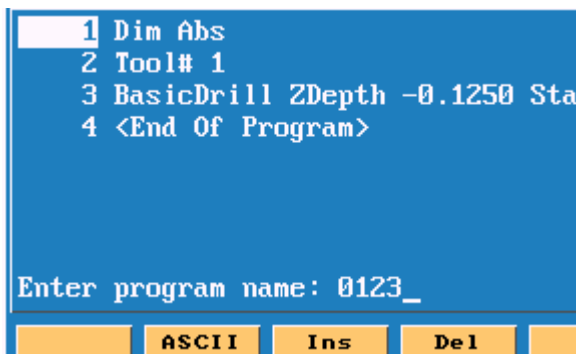


Press



This pop-up window will come up
 cursor down to **Open Program**.

Press



Enter name of program number (0123)

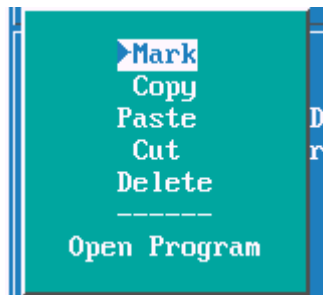
that you need to copy from press



New program will now be on screen.

```
3 PeckDrill ZDepth -1.5000 StartHgt 0.  
4 Rapid X -2.4725 Y 0.6938  
5 Rapid X 2.4725 Y 0.6938  
6 Rapid X -0.4650 Y -0.6938  
7 Rapid X 0.4650 Y -0.6938  
8 DrillOff  
9 Rapid X 0.0000 Y 0.0000 Z 0.0000
```

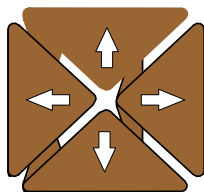
Press **F9** **Misc** Press **F1** **More...**



Press **ENTER** on mark.

```
3 PeckDrill ZDepth -1.5000 StartHgt 0.1000 Pec  
4 Rapid X -2.4725 Y 0.6938  
5 Rapid X 2.4725 Y 0.6938  
6 Rapid X -0.4650 Y -0.6938  
7 Rapid X 0.4650 Y -0.6938  
8 DrillOff  
9 Rapid X 0.0000 Y 0.0000 Z 0.0000 Tool# 0
```

Put high light on first block be to be copied. Press **ENTER**



Use arrow keys to mark all blocks required.

Press **F1** **More....**



Press **ENTER**



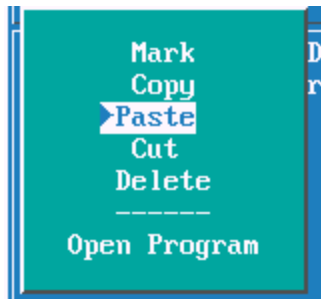
Enter original program number.

Enter program name: 012_

```
3 BasicDrill ZDepth -0.1250 StartHgt 0.1000 Feed 12.0
4 <End Of Program>
```

High light block #4 (End of Program.)

Press **F1** **More....**



High light **Paste** press

E
N
T
E
R

```
1 Dim Abs
2 Tool# 1
3 BasicDrill ZDepth -0.1250 StartHgt 0.1000 Feed 12.0
4 Rapid X -2.4725 Y 0.6938
5 Rapid X 2.4725 Y 0.6938
6 Rapid X -0.4650 Y -0.6938
7 Rapid X 0.4650 Y -0.6938
8 DrillOff
```

It inserted lines 4 - 8 into program #012.

Cut is used remove a section of program once it's marked.

Delete will cut pieces of marked program out.