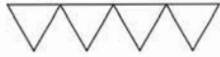


SUPRA 618 II

A SUPER CUT PRECISION GRINDER



10 Great Reason to Buy SUPRA 618II

- Dynamic balanced 3HP class V3 spindle motor for big stock removal.
- Heavy structure spindle design to support wide 8" x 3/4" (max 1") x 1 1/4" size wheel grinding to increase productivity.
- Super high column 19-5/16" from spindle center to table surface. 1 1/4" higher than other brand for tall parts grinding.
- Auto-lub system with timer (0 - 60 Min.) to adjust best lubrication for machine.
- Precision ball rolling way and table drive by cable for smooth table movement.
- Ergonomic bottom downfeed design (waist height) W /0.0001" direct read increment.
- C.E. approved electrical cabinet with electricity cut off on/off switch.
- Extra wide saddle w/ double V, turcite B way, 2V is 21 1/2" wide for stable X, Y movement.
- Free halogen light / splash guard, balancing stand w/ arbor more than \$500 value standard accessory best in industry.
- Large machine base w/ 24" wide & machine weight 1,700lbs assured accuracy & stability of machine.



ACER Group



SUPRA 618 II AH



SUPRA 618 II

Specification

ITEMS	MODEL	Supra		ITEMS	MODEL	Supra	
		618 II	618AH II			618 II	618AH II
Table size		6" x 18"		Grinding spindle drive	Speed	60HZ / 3,450 RPM	
Max. grinding length	Longitudinal	18 - 29/32"			Power rating	3HP	
Max. grinding width	Crosswise	6 - 22/32"		Standard grinding Wheel	Diameter	8"	
Max. distance from table surface to spindle centerline		19 - 5/16"			Width	3/4" (max 1")	
Standard magnetic chuck size		6" x 18"			Bore	1 - 1/4"	
Longitudinal Movement of table	Max. travel hydraulic	-	20"	Hydraulic motor	Power rating	-	1HP x 6P
	Max. travel manual	-	20 - 3/4"	Crossfeed motor	Power rating	-	1/2 HP x 6P
Cross transverse travel	Table speed infinitely variable	-	60-7 16-80ft/m r	Elevating motor	Power rating	-	-
	Auto transverse increment	-	0.07" - 0.4	Floor space	Total space required	76"x 44"x 70"	76"x 59"x 70"
	Max. auto transverse travel	-	6-22/32"	Weight	Net weight, approx.	1,690 lbs	1,950 lbs
	Max. manual transverse travel	-	7 - 3/32"		Gross weight, approx.	1,910 lbs	2,210 lbs
Wheelhead vertical downfeed	Handwheel per revolution	0.2"		Rated power approx.		2.0 HP	4.5 HP
	Handwheel per graduation	0.0005"		Packing dimensions	L x W x H	58" x 44" x 77"	
	Handwheel per revolution	0.05"					
	Handwheel per graduation	0.0001"					

Note: The manufacture reserves the right to modify the design, specification, mechanisms, etc. to improve the performances of machine without notice. All the specifications shown above are for reference only.

ACER Group

Acer/Springwood Industrial, Inc.
 1062 N. Kraemer Place
 Anaheim, CA 92806
 Tel • 714•632•9701
 Fax • 714•632•9730

Acer/Klim Industrial, Inc.
 244 N. Randolphville Rd.
 Piscataway, NJ 08854
 Tel • 732•752•9100
 Fax • 732•752•9101