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E-LATHE 1440G TOSHIBA INVERTER S7 PARAMETER SETTINGS

CNOd → 0

FNOd → 0

ACC → 3.0

dEC → 4.0

FH → 73.5

UL → 73.5

OLN → 6

Sr1 → 8.7 (or lower)

F103 → 0

F114 → 30

F115 → 1

F204 → 73.5

F241 → 8.6

F300 → 8

F304 → 1

F308 → 8

F500 → 3

F501 → 4

F502 → 1

uL → 60

Pt → 0

F400 → 2

Wait 30 Seconds

Using 30Hz to run on minute with below conditions

Pt → 3

AU2 → 2

VEC Light means successful

F700 → 1

13,12 means change in spindle rotation

15(S1) means JOGGING

14(S2) means spindle running (F115)