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FANUC OiMC CONTROL FILE MANAGEMENT

PROCEDURE TO DELETE FILE FROM MEMORY CARD

Start in Edit Mode
1. Press "PROG" to display file
2. Press "DIR" (Program Directory)
3. Press "+"
4. Press "CARD"
5. Press "OPRT"
6. Press "DELETE"
7. To delete a file, type the File No. For example, type "4".
8. Press "F SET"
9. Press "EXEC"

PROCEDURE TO COPY CNC FILE TO MEMORY CARD
Start in Edit Mode
1. Press "PROG" to display file
2. Press "DIR" (Program Directory)
3. To copy a file, type the File No. For example, type "13"
4. Press "O SRH"
5. Press "OPTR"
6. Press "+"
7. Press "PUNCH"
8. Press "EXEC"

PROCEDURE TO DELETE FILE FROM CNC CONTROL

Start in Edit Mode

1. Press "PROG" to display file
2. Press "DIR" (Program Directory)
3. To delete a file, type the File No. For example, type "6768" (O file)
4. Press the "Delete" key

PROCEDURE TO TRANSFER A FILE FROM THE MEMORY CARD TO THE CNC CONTROL

Start in Edit Mode

1. Press "PROG" to display file
2. Press "+"
3. Press "CARD"
4. Press "OPRT"
5. Press "F READ"
6. To transfer a file, type the File No. For example, type "4"
7. Press "F SET"
8. Type a new name for the file being transferred, for example, "1234"
9. Press "O SET"
10. Press "EXEC"