Fanuc OiMC Controls features

BDT (Block Skip)
    A. When pressed this button, the light will be on, on the program, this program has a backslash "/" in front of it, this program will not execute.
    B. Push the button and the light will be off. The program will be executed with backslash "/" in front of it.

M01 (Optional Stop)
    A. Push the button, the light is on. The program will stop at this line of the program with the M01 command. Push the execute button (green button) again, the program will continue to execute.
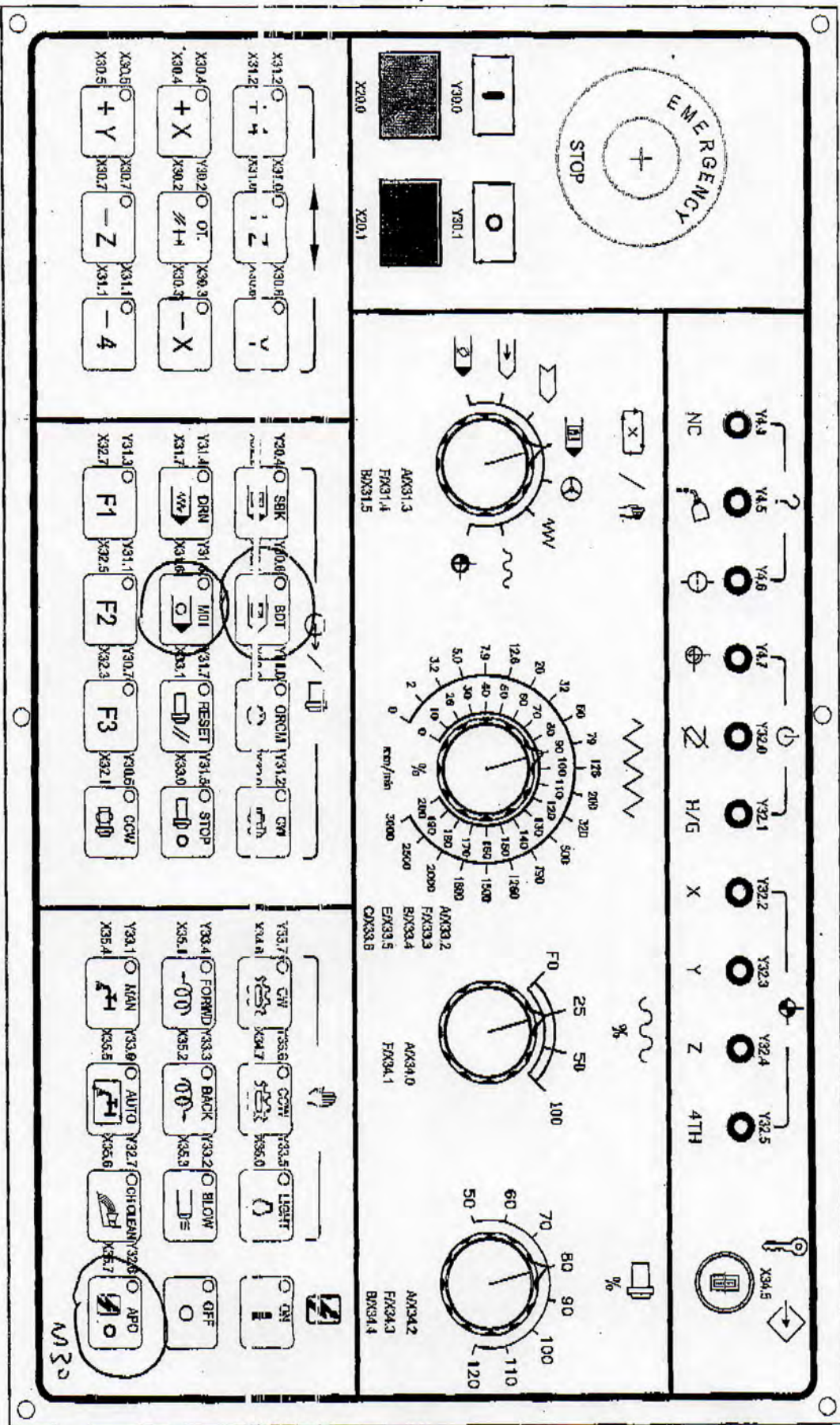   B. Push the button again, the light will be off. The program will execute with M01 command.

APO M30 (Auto Off)
Push this button, the light is on. The power will Auto Off when program reach M30 Command.

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EMERGENCY STOP

NC　?　⊕　⊕　H/G　X　Y　Z　4TH

+ Y	− Z	− 4
+ X	OT.	− X
↑↓	↔	

F1　F2　F3

SBK　BDT　ORCM
DRN　MDI　RESET　STOP
CCW

KAN　AUTO
FORWD　BACK　BLOW
CW　CCW　LIGHT
ON　OFF
APO　CH.CLEAN

F0　25　50　100　%

50　60　70　80　90　100　110　120　%

rev/min　%