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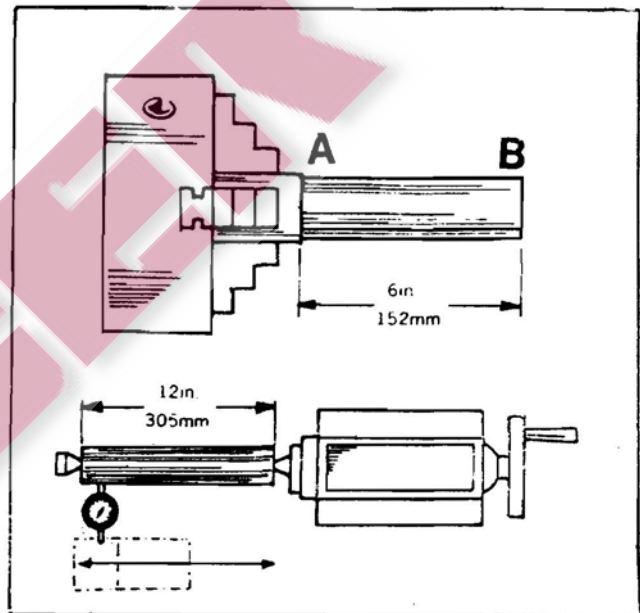
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HOW TO ALIGN THE DYNAMIC-1440G HEADSTOCK

1. Take a light cut with a keen tool over a 6" (150mm) long and 2" dia. (50mm) steel bar gripped in the chuck but not supported at the free end. Micrometer readings at each end of the turn length (at A & B) should be the same.



2. Take out the side cover of the headstock.



3. Adjust 4 screws.

