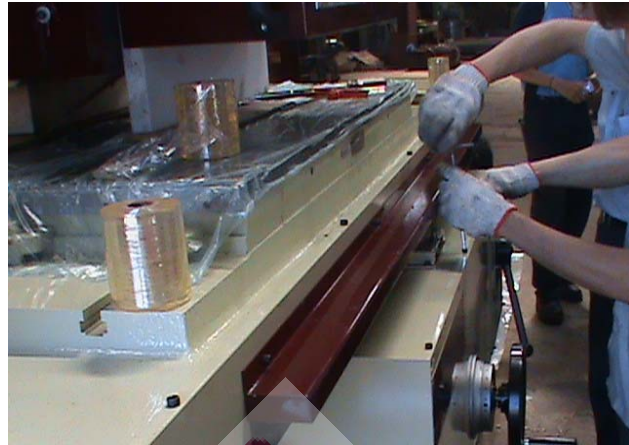
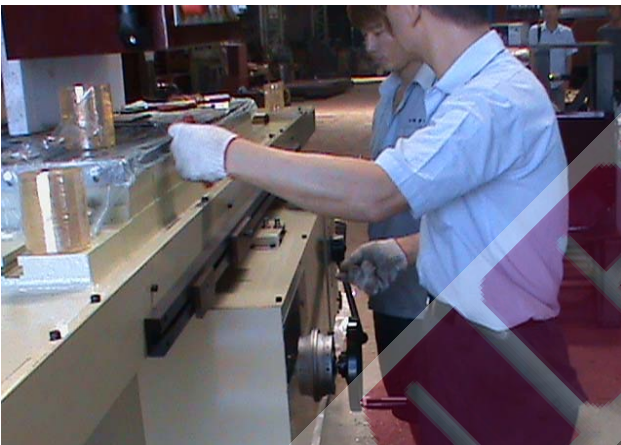


## New Version for Procedure to Dismantle and Assemble the AGS-2448AHD

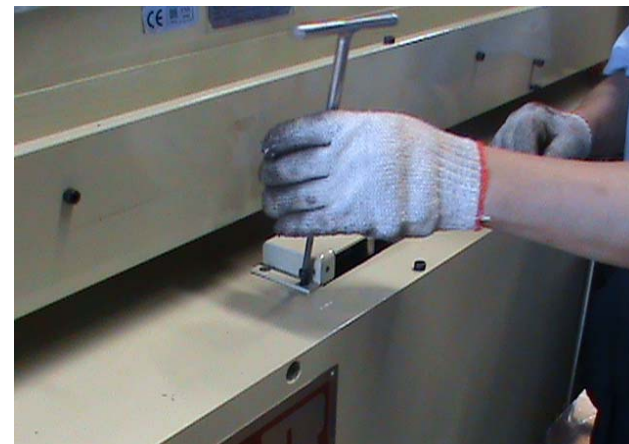
1 Remove the stroke cover



Then remove the travel rail (just lock it directly when putting it back, there is no positioning problem.)



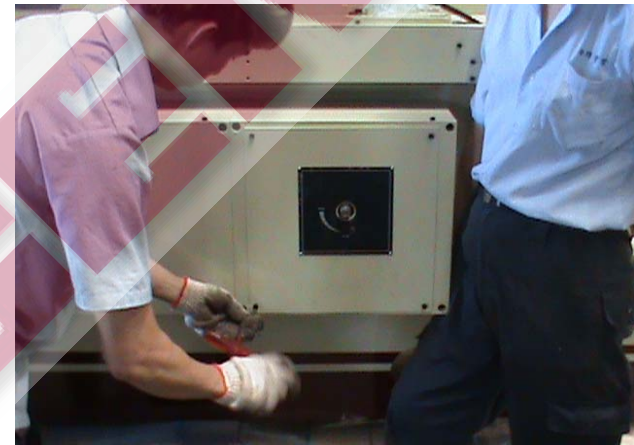
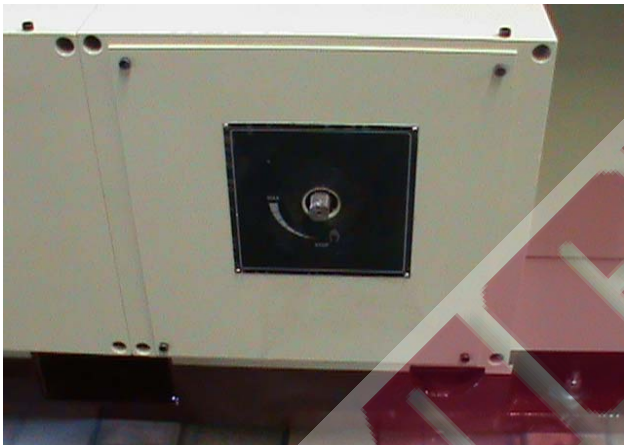
The removed track is placed separately, and the screws are locked in place. Then remove the reversing sensor in the middle together with the seat.



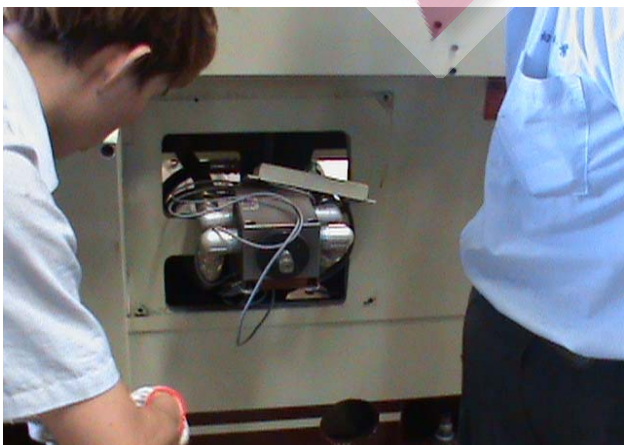
The removed reversing induction seat is plugged back into the inside and fixed together after the oil pressure valve cover is removed.



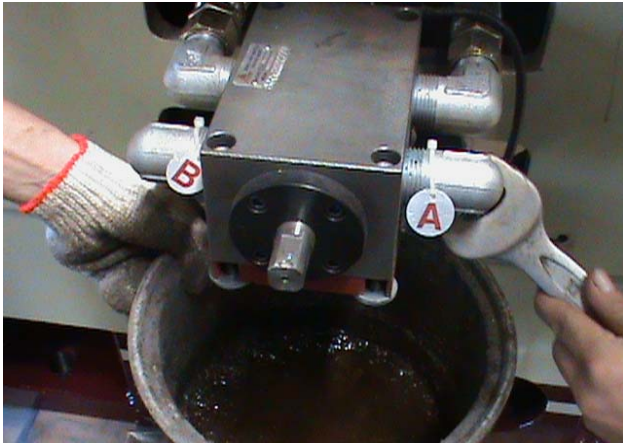
Remove the hydraulic valve crank and cover



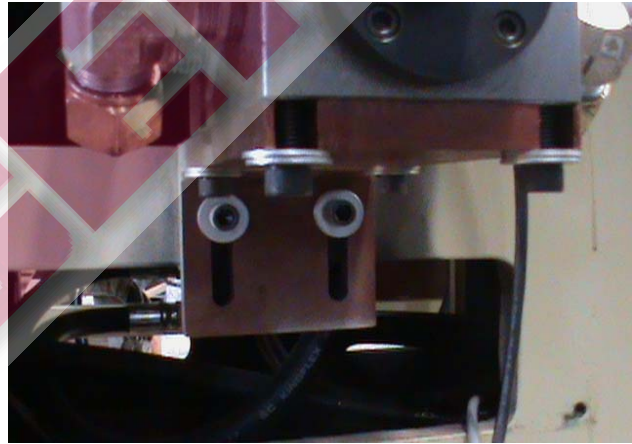
Prepare to disassemble the oil pressure valve



This type of hydraulic pipe only needs to remove the two pipes A and B, and they will be marked with a nameplate.



After removing it, prepare to remove the hydraulic valve seat; before removing it, the positioning holes will be drilled (there is no drilling in the photo, there will be two hollow pin holes on it)



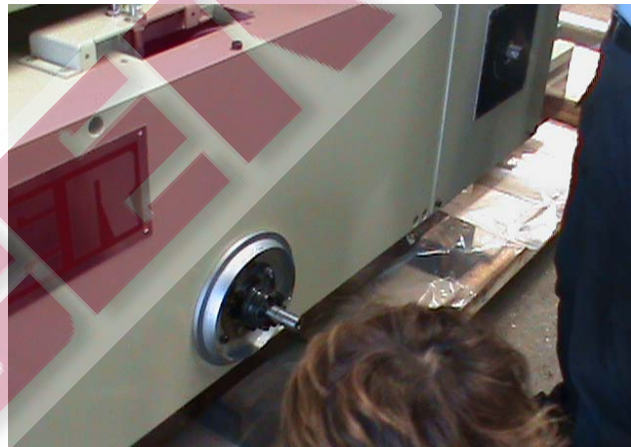
The hollow pin is left on it and can be nailed on during installation. Preparing to fix the oil pressure valve packaging



Packing, fixing the hydraulic valve, and the reversing sensor seat are also in the same place.



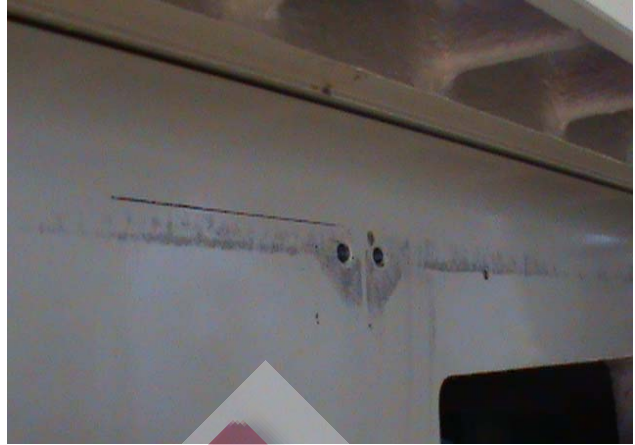
Remove the front and rear handwheels, the parts above will be packaged with the scale ring in order.



Remove the front and rear handwheel cover, pay attention to a little measure when you want to put it back; make the height on both sides equal.



In order to facilitate the personnel who want to replace the cover; we have drawn a reference line at the position of the cover for reference.



The new 2448 does not need to dismantle the entire set of screws, just disassemble the connecting rod and install it back.



The parts of the handwheel mechanism are left in place, other parts will be stored in a carton (the yellow circle indicates)



To reinstall, reverse the dismantling steps.

