

ACER Group

Springwood Industrial, Inc.
1062 N. Kraemer Place
Anaheim, CA 92806
Tel: 714-632-9701 Fax: 714-632-9730
<http://www.acergroup.com>
info@acergroup.com

Klim Industrial, Inc.
244 N. Randolphville Road
Piscataway, NJ 08854
Tel: 732-752-9100 Fax: 732-752-9101
<http://www.acergroup.com>
acer_klim@yahoo.com

Procedure for PLC File Recovery & Configuration from Floppy Disk

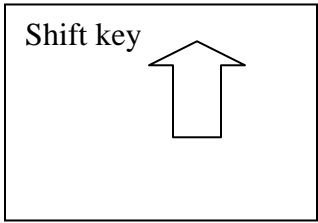
Insert PLC and configuration floppy disk in A:\
Connect keyboard to control



Shift key

Enter key

Press F2 Program key.



Press Shift  + Display (F9) then Shift +Display.



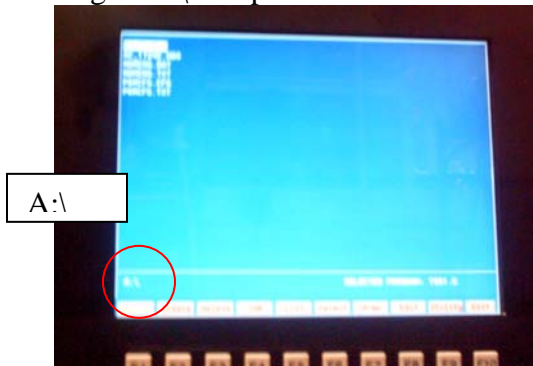
highlight “..\” and press “Enter”.



Highlight “P6M\”, press “Enter”

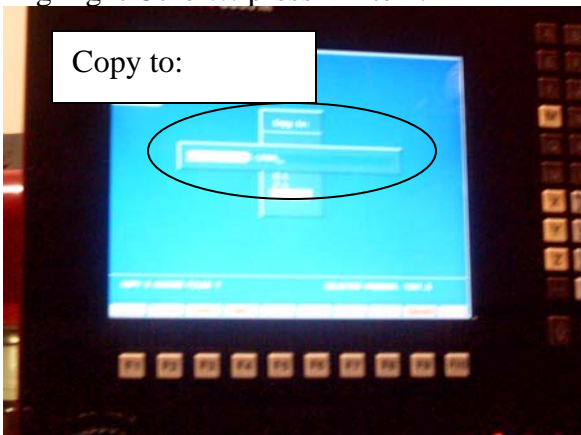


Press Shift and F7 (log) and press "Enter"
Log to A:\ and press "Enter"



Highlight "63_TL15.G", press "Enter"
Highlight "AC_1724E.DBO", press "Enter"
Highlight "MBMENG.DAT", press "Enter"
Highlight "MBMENG.TXT", press "Enter"
Highlight "P6MCFG.CFG", press "Enter"

Press F9 (Utility) and highlight Copy, press "Enter"
Highlight Other... press "Enter".



Use keyboard and type "C:\P6M\
The 5 files will be copied to C:\P6M\
Shift F7 (Log back) to C:\ after files are copied and press "Enter"

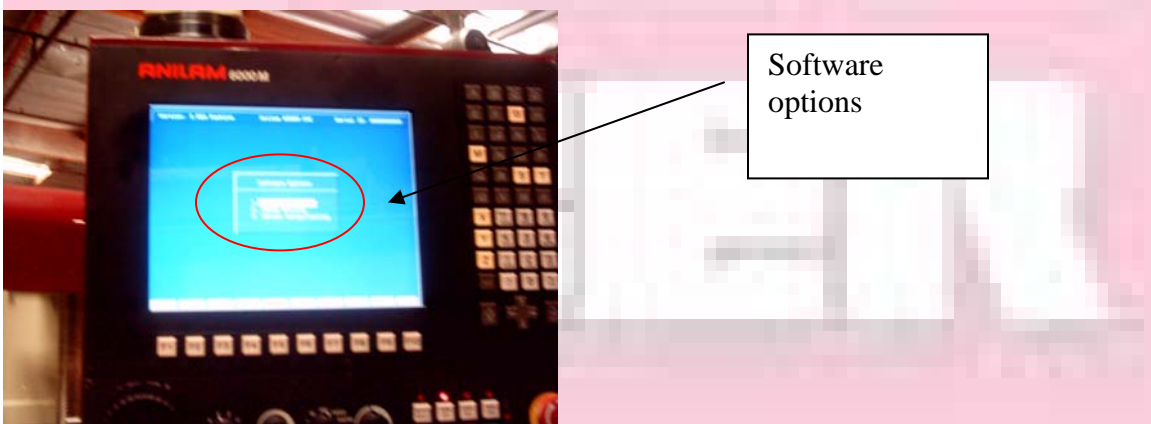
Highlight P6M\ and press "Enter"
Make sure the 5 files exist under P6M\

Move cursor to ". .\", press "Enter"
Highlight "User\ ", press "Enter"

Press "Shift" F9 (Display)
Press "Shift" F9 again (go back to original program manual)

Exit back to main screen

Press Emergency button, press "Shift" and F10 (Exit)



Select Setup Utility, press "Enter"

Highlight #3 "Program I/O Interface", press "Enter"

Screen will prompt password.
Type "IPI" and press "Enter"

Screen will show Select Options
Highlight #2. Select then press "Enter"
Select the machine file originally created, for example AC_1724.DBO, then press "Enter"
Go back to Select Options mode
Highlight #4 Load, then press "Enter"

Wait until IPI program AC_1724.DBO is loaded successfully.

Press F10 (Cont)

Exit by pressing F10
Exit F10 again.

Software Options highlight Control Software, then press "Enter"

