

Preloading procedure for milling machine spindle bearing

The most import procedure is preloading MP7207 (pair) with < arrow mark alignment.

First, lock bearing 7207 tight with washer and locknut

Second, loose bearing 7207 locknut

Third, lock bearing 7207 tight with washer and locknut again

Fourth, When locknut is tight then force to turn another 1/4 rev. to preload bearing 7207