Springwood Industrial, Inc. 1062 N. Kraem er Place Anaheim, CA 92806

Tel: 714-632-9701 Fax: 714-632-9730

http://www.aceronline.net

info@acergroup.com

Klim Industrial, Inc. 244 N. Randolphville Road Piscataway, NJ 08854 Tel: 732-752-9100 Fax: 732-752-9101

132-752-9100 Fax: 732-752-9101 http://www.aceronline.net

acer klim@yahoo.com

## PROCEDURE FOR NOISE REDUCTION FOR THE VMC2240XL

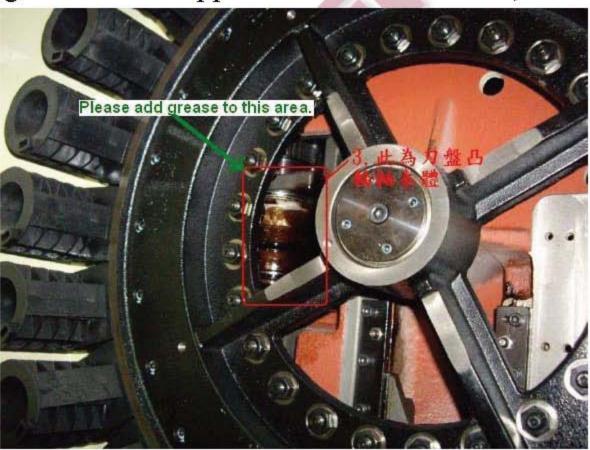
## 1. Take off the cover of the ATC (Automatic Tool Changer).



## 2. You can see the ATC without the cover.



3. You will see the Cam Shaft (an area with grease on the upper left side of the ATC).



4. Put some more grease evenly on the Cam Shaft area.



## 5. Check for motor noise by running the motor forward and reverse.

