

Supra Machine Tool

2320 E Valencia Dr

Fullerton, CA 92831

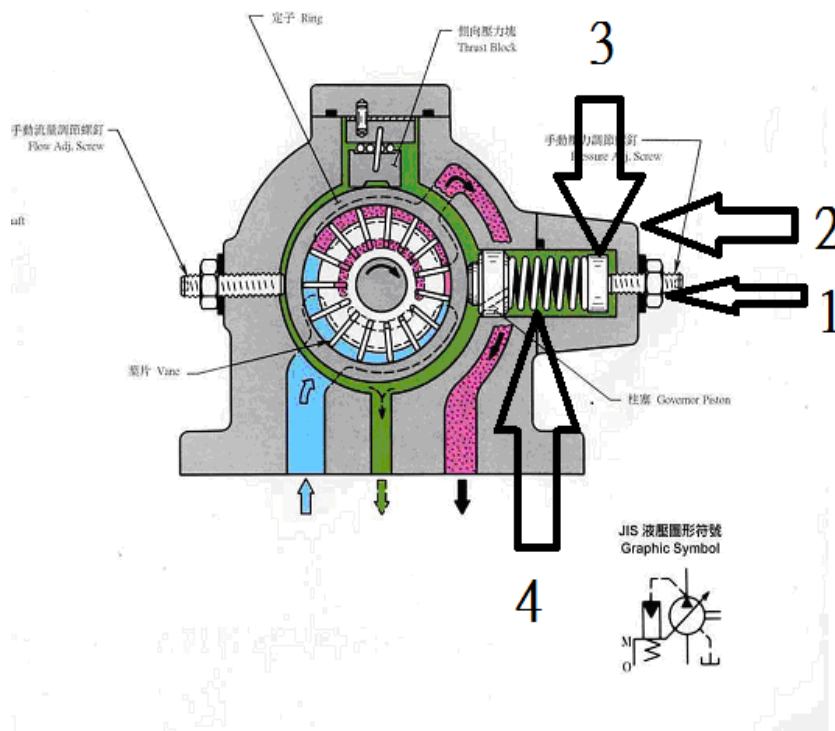
Tel: 714-871-5558

Fax: 714-871-5554

info@acronline.net

<http://stores.ebay.com/Supra-Machine-Tool>

Procedure for Replacing the Pressure Spring



1. Remove the adjustment screw.
2. Remove the 4 adjusting cover screws.
3. Lock the spring seat with an M4 screw and take out the spring seat.
4. Take out the spring.
5. After replacing the spring, install it in reverse order.