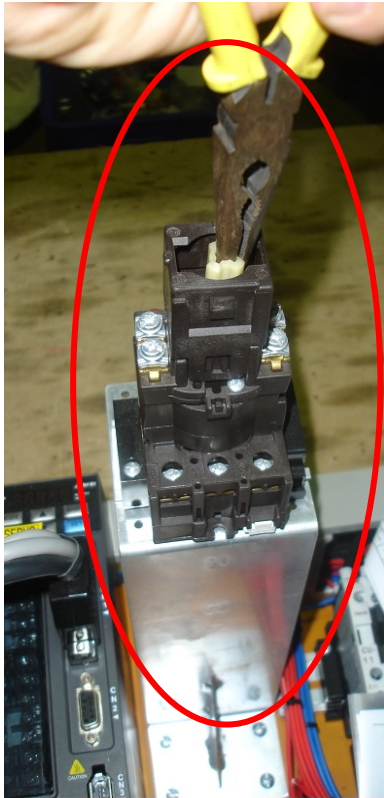


機型	1640PD	珣睿 出機日期		珣睿 連絡人	葉上煒
出機序號 /機號		ACER 出機日期		ACER 聯絡人	
故障原因	PLC控制器電池電壓過低，請更換！--->排除方式 Procedure for changing battery				

※ 需在機台有電下更換電池，PLC資料才步會遺失

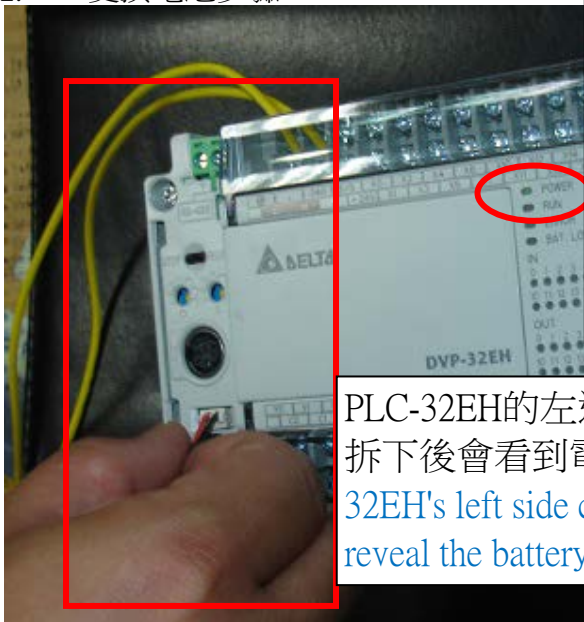
You must change PLC's battery when machine is under power.

1. 電器箱門打開後，用尖嘴鉗打開電門開關，讓PLC有電源，POWER ON



After opening the electric cabinet door, please use a needle nose pliers to turn the power to PLC unit.

2. 更換電池步驟



★★務必注意!!!

送上電源後，PLC的電源燈會亮黃燈

After powering on, the PLC's power on lights will show a yellow light.

※一定要確認此部份，避免PLC資料遺失

Please make sure the power lights are on. This is to avoid losing the PLC's internal parameters.

PLC-32EH的左邊蓋子可以先拆下來
拆下後會看到電池 The PLC DVP-32EH's left side cover can be taken off to reveal the battery.

機型	1640PD	珣睿 出機日期		珣睿 連絡人	葉上煒
出機序號 /機號		ACER 出機日期		ACER 聯絡人	
故障原因	PLC控制器電池電壓過低，請更換！--->排除方式 Procedure for changing battery				



★★務必注意!!! Caution

Switch 要切在"STOP" Switch must be moved to "Stop" position.

因為在RUN時，拆電池，會造成資料遺失 The reason is when the switch is at "RUN" when replacing the battery, the parameters in the PLC will be lost forever!

先不要拔插頭 Do not remove the plug.
先將電池拿出來 Take out the battery first!



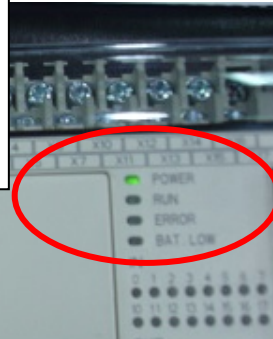
拔出來後，BAT LOW燈會亮紅燈
After removing the battery, the "BAT LOW" light up red.

拿出電池後，在拔插頭電池會比較好拔!!! When the battery is out, the plug is easier to remove.

機型	1640PD	珣睿 出機日期		珣睿 連絡人	葉上煒
出機序號 /機號		ACER 出機日期		ACER 聯絡人	
故障原因	PLC控制器電池電壓過低，請更換！--->排除方式 Procedure for changing battery				

★★務必注意!!! Caution

Switch 要切回"RUN" Move the switch
back to "RUN" after the new battery is
installed!



在將新的電池裝回去後，BAT LOW燈就會滅!!! After
the new battery is installed, the "BAT LOW" light will
disappear!