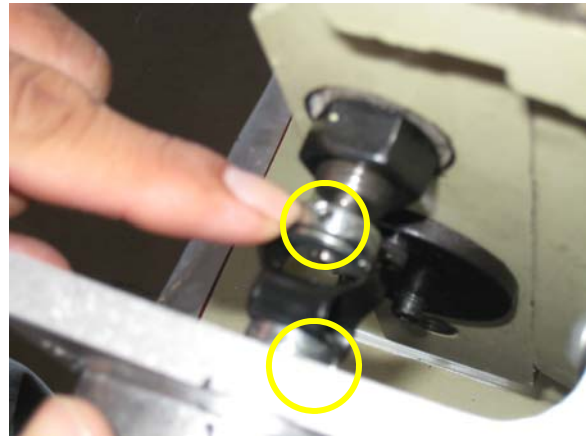


## PROCEDURE TO INSTALL THE TREADING ASSISTANT

1. Insert encoder coupling to leadscrew shaft.  
Make sure the coupling is moving freely.  
Tighten the two set screws (front and rear).



2. Tighten three screws.



3. Plug in encoder cable.