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PROCEDURE TO REWIRE SUPRA-1428/1632/1640AHD TO 440V

Here is the link for the Supra-1428/1632/1640AHD Manual, https://aceronline.net/acergroup/manuals/manual-gr-sup1428_1632_1640ahd.pdf

Here is the procedure to rewire the Supra-1428/1632AHD to 440V:

Change the Spindle/Hydraulic/Coolant Pump to 440V.

Change the Coolant System w/ Magnetic Separator & Paper Filter induction motor and speed reducer. You may need to purchase a 440V Lu Yang or Sesame induction motor and speed reducer.

Change Up/Down 1/8HP motor to 440V.

Change PT1 1PH Transformer.

Change PT2 3PH Transformer.