

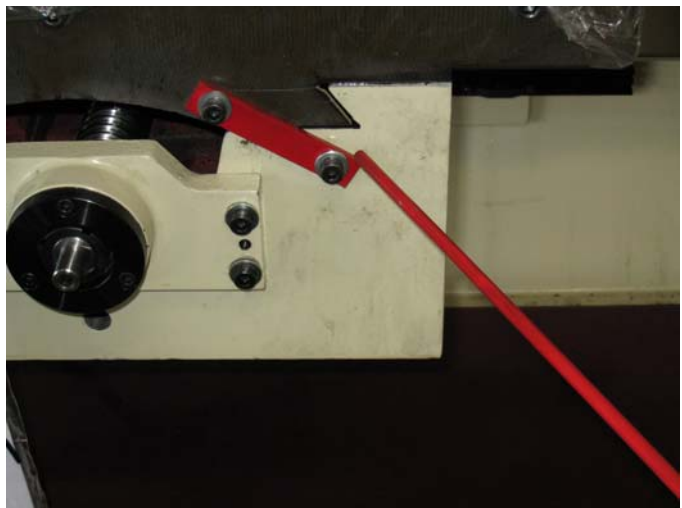
PROCEDURE TO SET UP EMC 3060 W/ ANILAM 6000 CONTROL

1. Set up leveling pad, screws (total 8 Pieces), and leveling machine.

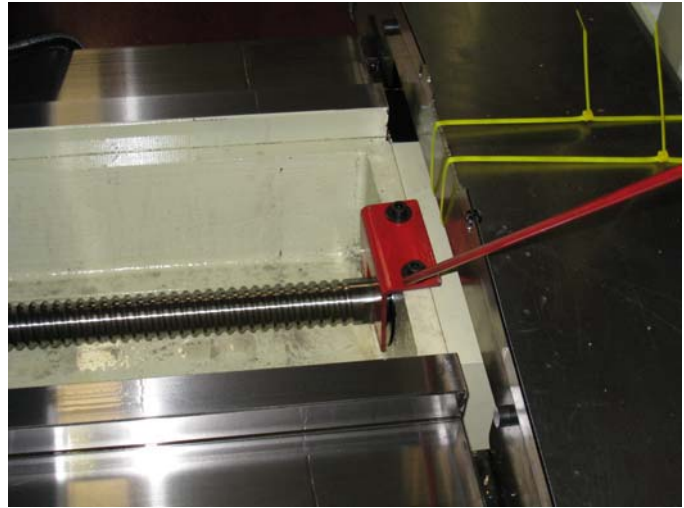


2. Remove the magazine supporter.

3. Remove the bracket (red) on the X-axis (facing machine's right hand side).



4. Remove the bracket (red) from the Y-axis (in front.)



5. Hook up power 230V or 460V as pre-wired by customer request.



6. Turn on machine. Check magazine rotation. Make sure it is correct.



7. Slowly move the Z up. Remove the Spindle head support. Move the Z down. The counterbalancing weight should be up. Remove the bar.



8. Assemble the splash guard and way cover.
(Make sure the left & right way cover is put on the machine correctly)!



9. Put in feed mode and set override to 10%.
This step must be performed before home machine.