

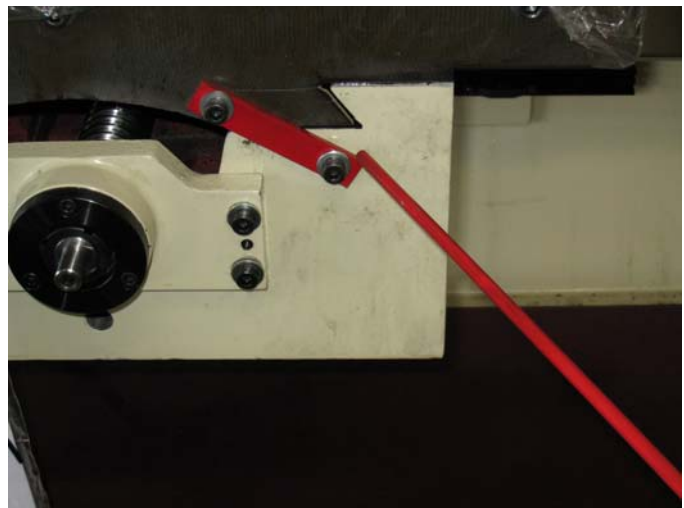
PROCEDURE TO SET UP EMC 3060 W/ ANILAM 6000i CONTROL

1. Set up leveling pad, screws (total 8 Pieces), and leveling machine.

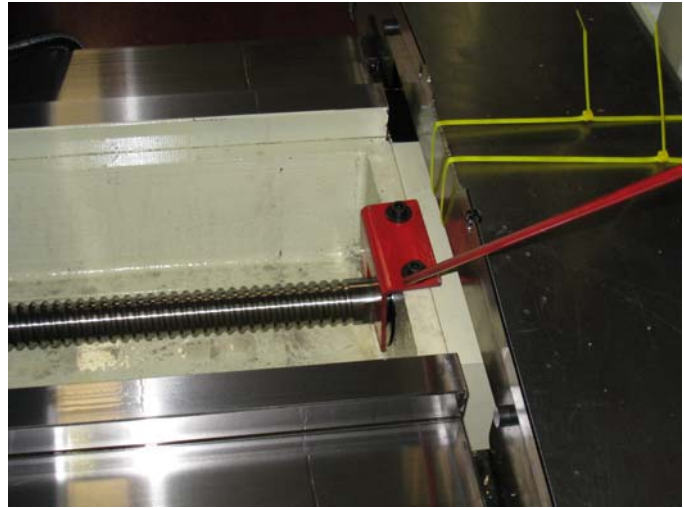


2. Remove the magazine supporter.

3. Remove the bracket (red) on the X-axis (facing machine's right hand side).



4. Remove the bracket (red) from the Y-axis (in front.)



5. Hook up power 230V or 460V as pre-wired by customer request.



6. Turn on machine.



Wait until the control boots up. Release Emergency button. Press the Servo On button (SVO). Select Handwheel (F10).



Using the MPG and select one thousands (10). Slowly move the Z up. Remove the Spindle head support. Move the Z down. The counterbalancing weight should be up. Remove the bar.





7. Select Home (F4) and press the activate button. **IMPORTANT: Before pressing the activate button, make sure everything is clear.**



Type “M60” and push the execute (activate) button. Push the magazine rotate button “CW”, make sure magazine rotates clockwise.



8. Assemble the splash guard and way cover.
(Make sure the left & right way cover is put on the machine correctly)!



9. Put in feed mode and set override to 10%.
This step must be performed before home machine.