

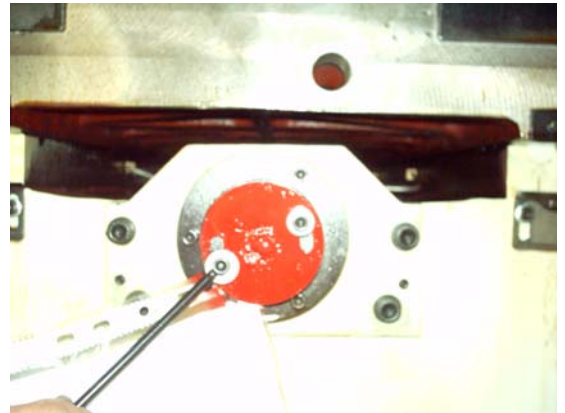
## PROCEDURE TO SET UP EMC 35100

1. Set up leveling pad, screws (total 14 pieces), and leveling machine.



2. Remove the magazine supporter.

3. Remove the bracket (red) on the X-axis (facing machine's right hand side).



4. Remove the set screw (red) from the Y-axis (in front).



## 5. Reposition the electricity cabinet and main power switch.



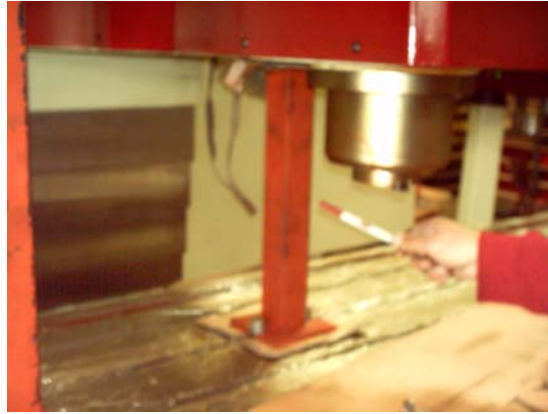
## 6. Reposition the control panel.



7. Turn on the machine.

Slowly move the Z up (by pressing “+”).

Remove the spindle head support. Move the Z down. The counterbalancing weight should be up. Remove the bar.



8. Assemble the splash guard and way cover.



9. Put in feed mode and set override to 10%. This step must be performed before home machine.